

## Sunken Oil Removal Techniques and Data Gaps

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### Recovery of Oil on Bottom

- Suction Dredge
- Diver-Directed Pumping and Vacuuming
- Mechanical Removal
- Sorbent/V-SORs
- Trawls and Nets
- Manual Removal
- Agitation/Refloat

## Suction Dredge



Advantages	Disadvantages
Suction Dredge with Cutter/Auger Head Attachment	
<ul> <li>Common piece of equipment, readily available, easy to transport</li> <li>Little to no modifications required for sunken oil recovery</li> <li>Can cover large areas quickly with 5 to 8 feet swath width</li> <li>Ability to pump/transport great distances</li> <li>Ability to pass large solids, i.e., rocks and debris</li> <li>Self-propelled or guide-cable operation</li> <li>Adjustable "cut" depth allowing the removal of +/- 1 inch to several inches in one pass</li> <li>Can track and document progress with GPS</li> <li>Low manpower requirement to operate</li> <li>Amphibious models can operate from 0-20 feet depth for small units and up to 40 feet for large units</li> </ul>	<ul> <li>Generates large amounts of water and sediment requiring dewatering, handling of solids, and water treatment</li> <li>Only suitable for protected waters</li> <li>Non-discriminate recovery, cannot tell the difference between oil and water/sediment</li> <li>High rpm pump has the potential to create issues with turbulence that results in oil emulsification and shearing</li> <li>Not allowed to work in areas with pipelines, cables, or other obstructions</li> </ul>

#### **Suction Dredge**



Creates a lot of water and sediment for handling, treatment, and disposal

## **Diver-Directed Pumping**

Advantages	Disadvantages
Diver-directed Vacuuming	
<ul> <li>Vacuum trucks readily available.</li> <li>Portable Vacuum Transfer Units (VTUs), while not as prolific as vacuum trucks, are available.</li> <li>Ability to regulate flow.</li> <li>Minimal mixing of recovered fluids and solids.</li> <li>Ability to pass some solids (i.e. rocks and debris).</li> <li>Can handle high viscosity.</li> <li>Selective recovery provided diver has visibility.</li> </ul>	<ul> <li>Rapid loss of effectiveness due to hose distance.</li> <li>Large, heavy units.</li> <li>Requires larger vessel or barge if unprotected water.</li> <li>Small coverage area.</li> </ul>
Diver-directed Pumping with Centrifugal Pump	
<ul> <li>Lightweight and portable.</li> <li>Can pump long distances.</li> <li>High head pressure, can pump several hundred feet up.</li> <li>Easily modified to protect from rocks with a "rock box".</li> <li>Ability to regulate flow.</li> <li>Selective recovery provided diver has visibility.</li> <li>Can introduce steam or hot water to reduce viscosity.</li> <li>Ability to pass some solids (i.e. rocks and debris).</li> </ul>	<ul> <li>Not readily available; must locate from dive or dredge contractor, some oil spill response organizations.</li> <li>Generates large amounts of water and sediment requiring dewatering, handling of solids, and water treatment.</li> <li>High rpm pump has the potential to create issues with turbulence, emulsification, and shearing.</li> <li>Cannot handle viscous oil other than small amounts moved in large amounts of water.</li> <li>Small coverage area.</li> </ul>

### **Other Mechanical Pumping**



Submersible Work Unit - Pilot manipulates "skimmer head" into submerged oil mass -Powerpack Lights, cameras, sensors, etc. aid oil recovery processes - Geo-reference data allows for pinpointing oil masses for future operations, and aids onboard recovery Recovered effort by contributing directly to surveys -**Oil & Water** Sub can operate on or off tether SUPPORT VESSEL (OIL RECOVERY) Umbilical Hoses to Surface (Discharge, Hydraulic, Steam, Data, etc.) KMA 333 Submersible Pump **Debris Recovery** Chamber Lightweight, Flexible Hose Assembly OIL MASS with Tether US PATENT No. 7,597,811

### Mechanical Removal: Excavator



Advantages	Disadvantages
Excavator	
<ul> <li>Readily available in varying sizes</li> <li>Can work from shore for nearshore work</li> <li>Can work from vessel or barge</li> <li>Amphibious models available though not as prevalent</li> <li>Can scoop sunken oil with bucket</li> <li>Easy addition of a thumb attachment for recovering solid or semi-solid sunken oil</li> <li>No issues with rocks or debris</li> <li>Can track progress with geo-referenced data</li> </ul>	<ul> <li>Limited to +/- 20 feet of water</li> <li>Difficult to be selective, resulting in additional sediments</li> <li>Difficult to manage liquid flowing from bucket during lift</li> <li>Large, heavy units</li> <li>Requires larger vessel or barge if unprotected water</li> <li>Small coverage area</li> </ul>

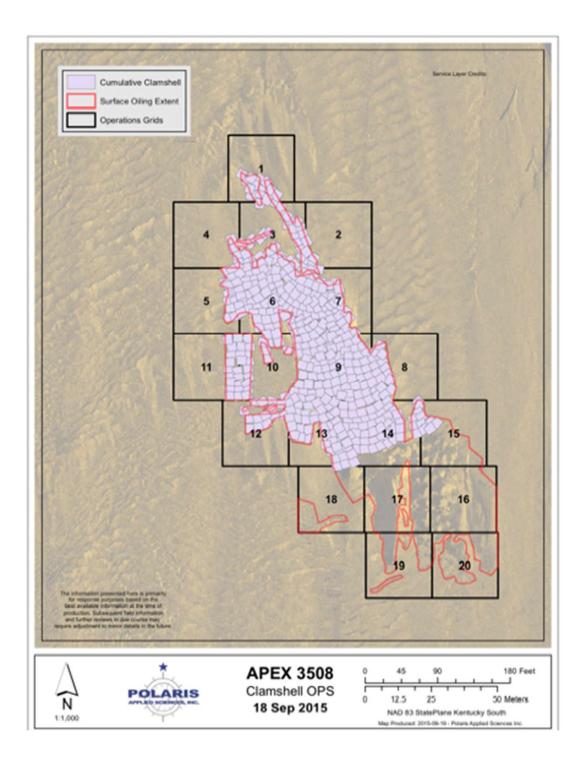
## Mechanical Removal: Environmental Clamshell Dredge



Advantages	Disadvantages
Environmental Clamshell Dredge	
<ul> <li>Available from dredge, construction. and environmental engineering contractors</li> <li>Can work from shore for nearshore work</li> <li>Can work from vessel or barge</li> <li>No issues with rocks or debris</li> <li>Water-tight seal greatly reduces liquid leakage during recovery operations</li> <li>Can track progress with geo-referenced data</li> </ul>	<ul> <li>Not as prevalent as conventional clamshell</li> <li>Small coverage area</li> </ul>



Apex 3508 Removal



### Sorbents



Advantages	Disadvantages
Sorbents/V-SORS	
<ul> <li>Can be used in active vessel traffic lanes</li> <li>Track lines can be recorded with the vessel's GPS to provide actual survey lines</li> <li>Could detect both pooled and mobile oil moving above the bottom, but won't differentiate between them</li> <li>Relatively efficient in that large areas could be surveyed</li> <li>Readily available; can be sized for the task</li> <li>Low tech; easy to train crews</li> <li>Can vary the length of the trawl to refine spatial extent</li> </ul>	<ul> <li>Time and labor intensive for deployment, inspection, and replacement</li> <li>Susceptible to snagging on the bottom</li> <li>Cannot determine where along the trawl the oil occurred</li> <li>Difficult to calibrate the effectiveness of oil recovery</li> <li>In deeper water, requires a vessel with a boom/pulley and adequate deck space on the stern for handling, inspection, and replacement</li> <li>Best suited for recovery of small amounts of oil</li> </ul>

### Nets

Advantages	Disadvantages	
Towed Net	Towed Nets or Trawls	
<ul> <li>Readily available in areas with commercial fisheries</li> <li>Experienced operators (fisherman) with vessels capable of effectively towing</li> </ul>	<ul> <li>Difficult to specify size of net openings, have to use what is available</li> <li>Leakage of oil through net may occur and hard to monitor</li> <li>Cannot be cleaned and returned for intended purpose, thus most likely will be a one-time use</li> <li>Will require support to handle and dispose of oiled nets</li> <li>May have issues with debris</li> <li>May snag on rocks or obstructions</li> </ul>	

#### Manual Removal



Advantages	Disadvantages
Manual Recovery Shallow Water	
<ul> <li>Low tech, only requires labor force and hand tools</li> <li>Selective recovery, limiting co-collection of water and sediment</li> </ul>	<ul> <li>Slow and labor intensive</li> <li>Requires proper PPE</li> <li>Restricted to shallow water &lt;5 ft</li> <li>Waves and currents will limit operations</li> <li>Requires relatively good water clarity for visibility</li> <li>Severe weather will suspend operations</li> </ul>
Manual Recovery with Divers	
<ul> <li>Relatively low tech, requires divers and hand tools</li> <li>Selective recovery, limiting co-collection of water and sediment</li> </ul>	<ul> <li>Slow and labor intensive</li> <li>May require extensive logistical support if based off vessel or barge</li> <li>Requires contaminated-water dive gear</li> <li>Requires proper decontamination of dive gear</li> <li>Requires relatively good water clarity for visibility</li> <li>Severe weather will suspend operations</li> </ul>

### Agitation/Refloat



Advantages	Disadvantages
Agitation/Refloat	
<ul> <li>Off the shelf items such as pumps and rakes can be used.</li> <li>Aerators designed for waste water treatment or fish ponds can be modified for sunken oil recovery.</li> <li>Selective recovery limiting associated recovered water and sediment.</li> </ul>	<ul> <li>Slow and labor intensive.</li> <li>Small coverage area.</li> <li>Restricted to shallow water &lt;8 feet and relatively low water velocity.</li> <li>Suspended oil can remain mixed with the sediments and resettle to the bottom after agitation.</li> <li>Mixes remaining oil deeper into the sediments.</li> <li>Only effective with liquid oils that are loosely adhered to the sediment and will re-float when separated from the sediment, and where complete containment of the resuspended oil is possible.</li> <li>Generates high turbidity that can spread downstream.</li> </ul>

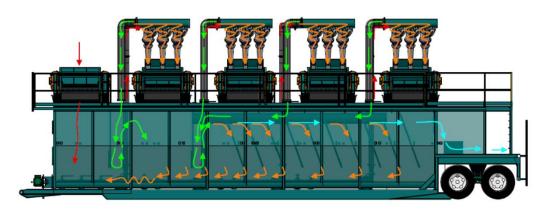
## Recovery of Oil on Bottom: Decanting Systems

• Always ad hoc, under designed, lots of trial and error



# Recovery of Oil on Bottom: Decanting Systems

- Need guidelines and calculation tools
- Consider droplet size, flow rates, and oil behavior
- Advances in off-the-shelf systems
- Problems when used offshore–unstable platforms





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## Sunken Oil Recovery Data Gaps

- Optimization of Nozzle and Stinger Designs to Minimize Water and Sediment Removal During Vacuuming and Pumping Operations
- Evaluate the Performance of Wastewater Treatment Systems for Effluents Typical in Content and Variability from Sunken Oil Recovery Operations—including offshore conditions
- Guidelines for cleanup endpoints